## **CASE STUDY**



# Corrosion Protection of a Buried Pipe Casing using Zerust's Zerion® FVS Powder, & Zerion® PGH-300 & 400 Gels

# **Project Specifics**

Installation Dates May 2023

**Location**Illinois, USA

### **Environmental Conditions**

05/16/2023 65°F ~55% Rainy and cloudy 05/17/2023 70°F ~60% Sunny and cloudy

### **Asset Details**

Pipe Casing (18" x 14"x 90')

**Vessel Construction:** Buried pipe casings; pressure tested, 2 vent pipes.

### **Zerust Product(s) Used**

Zerion® FVS Corrosion Inhibiting Powder Zerion® PGH-300 Corrosion Inhibiting Gel Zerion® PGH-400 Corrosion Inhibiting Gel

### Problem

The client wanted corrosion protection for a buried pipe casing.

### **Solution Specifics**

The casing was filled from the Northeast end with 5% Zerion FVS and 3.5% Zerion PGH-300 and Zerion PGH-400. A total of five (5) pails of FVS were premixed in a 1000-gal tote and circulated for desirable saturation and to ensure solution homogeneity using a trash pump. A total of 355 gallons of potable water was mixed with FVS inhibitor and injected through the casing at a flow rate of 50.40 CFS. While depositing three (3) pails of PGH-300 Gel and two (2) pails of PGH-400 Gel within the hopper and through the eductor system. Roughly, 2-gal of water was discharged from the southwest of the vent pipe.

### Results

For the duration of the corrosion inhibitor FVS/Gel injection, no obvious leakage was observed around the end seals. VCI/Gel injection was completed per the provided lengths of the casing at 100% fill with no issues and within a timely manner in collaboration with the contractors.















